

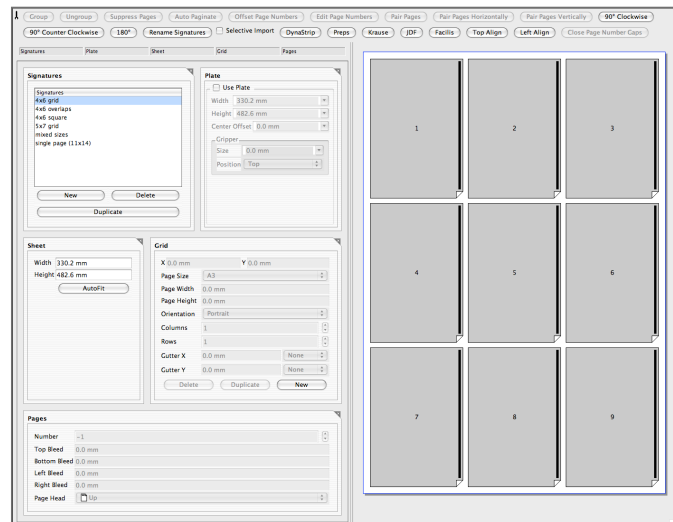
Signature Group

HowTo – Create a new Signature Manually

1. Select Signature Group in the Workbench Data Types list.
2. Select File > New to create a new Signature Group and enter a name for it.
3. Select the Signatures tab and choose New to create a new signature. Enter a name for the signature.
4. Select the Pages tab (or click in the page).
5. Enter the values as desired for the Grid and Pages attributes.
6. Paginate as desired. Either manually enter the page numbers or select all pages and choose Auto Paginate.
7. Select the Signatures tab and choose Auto Fit or enter the desired values for the press Sheet.
8. Save

You can now select files for de-imposition and choose the new signature to use to de-impose. You can also select the signature in the Pagesetup for auto de-imposition. Any jobs submitted to the Pagesetup matching one of the press Sheet sizes of the Signature Group will use the signature for de-imposition.

The tolerances of the press Sheet size for matching signatures in the Pagesetup for auto de-impose is less than or equal to 1 inch in width and height. If no signature is found within these tolerances, the job passes through without being de-imposed.



HowTo – Import a Signature

1. Create a new Signature Group.
2. Right click on the mouse and select Import Signatures.
3. Navigate to locate your signature files. Select one or more files to import and choose Open.
4. Make adjustments as necessary to the signature and save.

Below is a list of adjustments and tips on how to achieve them:

1. Rotate all Signatures 90 degrees.
 - a. Select the Signatures tab
 - b. Select all signatures
 - c. Choose 90 degrees rotation
 - d. Save
2. Adjust the plate attributes to all Signatures
 - a. Select the Signatures tab
 - b. Select all signatures
 - c. Choose Use Plate and enter the values as desired.
 - d. Save

3. Change the head position on all pages on all Signatures
 - a. Select the Signatures tab
 - b. Select all signatures
 - c. Select the page head in the desired direction
 - d. Save
4. Pair all pages horizontally on all Signatures
 - a. Ensure all pages have the same page head direction and size that you wish to pair
 - b. Select the Signatures tab
 - c. Select all signatures
 - d. Select Pair Pages Horizontally
 - e. Save
5. Close page numbers so they are sequential
 - a. Select all signatures
 - b. Click the Close Page Number Gaps button